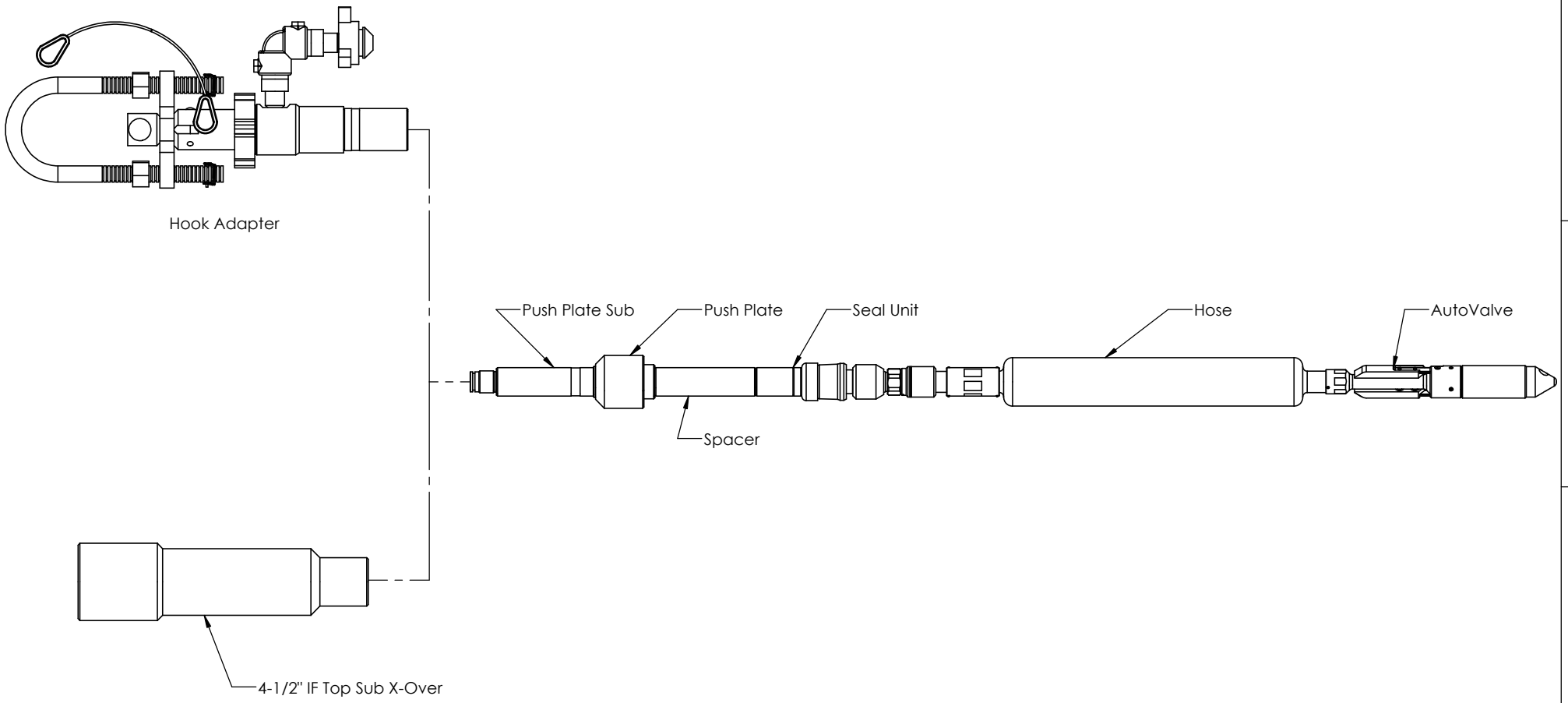


| DATE | REV. | DESCRIPTION | BY | CHK | APP. |
|---|---|---|---|---|---|

CRITICAL COMPONENT:

UNLESS OTHERWISE SPECIFIED.
DO NOT SCALE FOR DIMENSIONS. ALL DIMENSIONS ARE IN INCHES.
REMOVE ALL BURRS. RADIUS ALL CORNERS .025/.047. BREAK ALL UNNECESSARY SHARP EDGES .005/.020 X 45° OR .005/.020 R.

| DECIMAL | TOLERANCES | SURFACE FINISH | CONCENTRICITY MACHINED SURFACES |
|---|---|---|---|
| .X = ±.032 | FRACTION ± 1/32 | MACHINED 250RMS | OD - ID .010 TIR |
| .XX = ±.015 | ANGULAR ± 0.50° | STRAIGHT THDS. 175RMS | ID - ID .010 TIR |
| .XXX = ±.005 | PERPEND. ± 0.25° | TAPERED THDS. 125RMS | OD - ID .015 TIR |
| | | AS R./MACH. .025 TIR | |

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MATERIAL

PROCESS SPECS.

SUPERSEDES

NEXT ASSY

CAD FILE Top Drive Complete Autofill Tool - Cody

TITLE

# Top Drive Complete Autofill Tool

| | | |
|---|---|---|
| DFT SCALE 1:48 | DWN. CS | DATE 5/18/09 |
| PROD. NO. | CHK. | DATE |
| P/N | APPD. | DATE |
| DWG. NO. | SHEET 1 of 1 | REV. |

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