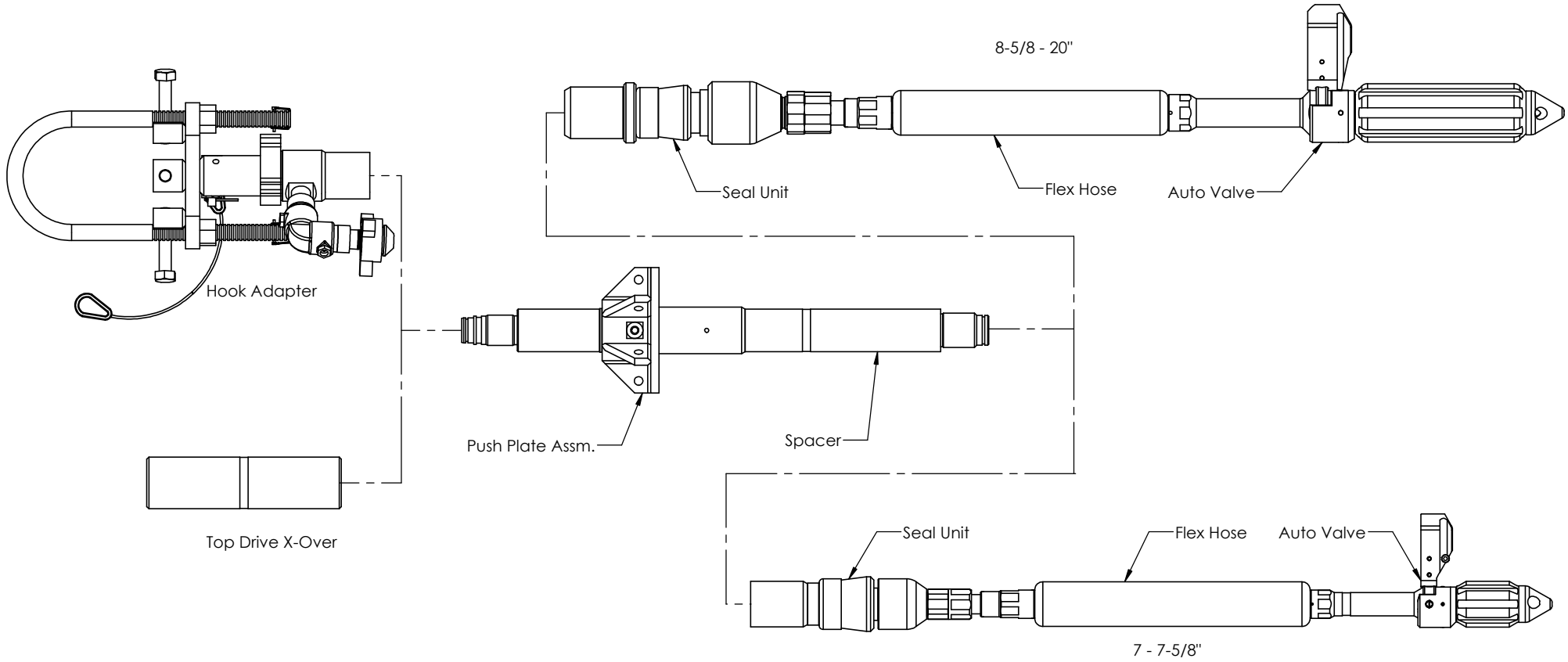

DATE	REV.	DESCRIPTION	BY	CHK	APP.

CRITICAL COMPONENT:

UNLESS OTHERWISE SPECIFIED

DO NOT SCALE FOR DIMENSIONS. ALL DIMENSIONS ARE IN INCHES. REMOVE ALL BURRS. RADIUS ALL CORNERS .025/.047. BREAK ALL UNNECESSARY SHARP EDGES .005/.020 X 45° OR .005/.020 R.

DECIMAL TOLERANCES		SURFACE FINISH	CONCENTRICITY
			MACHINED SURFACES
.X = ±.032	FRACTION ± 1/32	MACHINED 250RMS	OD - ID .010 TIR
.XX = ±.015	ANGULAR ± 0.50°	STRAIGHT THDS. 175RMS	ID - ID .010 TIR
.XXX = ±.005	PERPEND. ± 0.25°	TAPERED THDS. 125RMS	OD - ID .015 TIR
			AS R./MACH. .025 TIR

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MATERIAL

PROCESS SPECS.

SUPERSEDES

NEXT ASSY

CAD FILE Top Drive Complete Autofill Tool 7-20 in.

TITLE

Top Drive
Complete Autofill tool
7-20 inch

DFT SCALE 1:24	DWN. CS	DATE 05/18/09
PROD. NO.	CHK.	DATE
P/N	APPD.	DATE
DWG. NO.	SHEET 1 of 1	REV.

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