



DATE	REV.	DESCRIPTION	BY	CHK	APP.

CRITICAL COMPONENT:				MATERIAL
UNLESS OTHERWISE SPECIFIED				PROCESS SPECS.
DO NOT SCALE FOR DIMENSIONS. ALL DIMENSIONS ARE IN INCHES. REMOVE ALL BURRS. RADIUS ALL CORNERS .025/.047. BREAK ALL UNNECESSARY SHARP EDGES .005/.020 X 45° OR .005/.020 R.				
DECIMAL	TOLERANCES	SURFACE FINISH	CONCENTRICITY	
X = ±.032	FRACTION ± 1/32	MACHINED 250RMS	MACHINED SURFACES	
XX = ±.015	ANGULAR ± 0.50°	STRAIGHT THDS. 175RMS	OD - ID .010 TIR	
XXX = ±.005	PERPEND. ± 0.25°	TAPERED THDS. 125RMS	OD - ID .015 TIR	
			AS R./MACH. .025 TIR	
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SUPERSEDES
NEXT ASSY
CAD FILE Shawn Revised DWG - Cody 2

TITLE			
Top Drive Complete Autofill tool 7-20 inch			
DWT SCALE	1:24	DWN. CS	DATE 05/18/09
PROJ. NO.		CHK.	DATE
P/N		APPD.	DATE
DWG. NO.			SHEET 1 of 1
			REV.

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